akurit FHC Hydrocon®

Silicate finish

silicate system finish for $\ensuremath{\mathsf{HYDROCON}}\xspace^{\ensuremath{\$}}$ finish coat, matt

- membrane-controlled, partially hydrophobic adjustment
- hydroDry effect for promoting evaporation
- façade heating due to UV-active components
- extremely CO_2 and water vapour permeable
- no biocidal film protection



Applications

- for conventional plaster systems and for AKURIT thermal insulation composite systems
- moisture-regulating facade coating for support of the Hydro-Control effect
- for external use

Properties

- siliceous
- vapour-permeable
- texture-retaining
- very dirt-resistant
- with patented, time-unlimited effect for optimum moisture content and minimum moisture load thanks to HydroControl (construction physics prevention technology against algae and mould) in connection with HYDROCON® finish coats

Appearance

- white, limited tinting
- · colours: in accordance with ColorPoint 20.10 colour palette

Substrate

Suitable substrates

- AKURIT HCS HYDROCON® fine finish plaster
- AKURIT HCR HYDROCON® ridged-texture finish plaster
- AKURIT HCF HYDROCON® fine plaster
- Mineral facing plasters

Condition / Testing

- Substrate should be appraised taking into consideration the instructions of the German Construction Contract Procedures (VOB) part C, DIN 18363, the BFS-data sheet no. 10 and the manufacturer'sspecifications.
- The substrate must be dry, load-bearing, clean, dust-free and free of adhesion-reducing residues, release agents, efflores-cence and sintered coatings.
- Test existing coatings for load capacity (e.g. carry out peel-off or cross-cut test).
- Damp or incompletely-adhered substrates can lead to damage in the subsequent coatings.

Pretreatment

- Non-load-bearing coatings must be completely removed.
- Depending on the type and condition of the substrate, a reinforcing or absorbency-regulating primer may be required.



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Processing

Temperature

• Do not use or allow to dry in air, material or substrate temperatures of less than +8°C, in the case of expected night time frost or at temperatures of over +30°C, in direct sunlight, extremely heated substrates and/or in strong wind.

Mixing / Preparing / Processing

- Stir product well before use.
- Depending on the substrate, adjust to working consistency as required with maximum 5% clean tap water.
- Do not dilute intensely colour toned material. If essential, use a little water only. Too much dilution affects the characteristics of the material, e.g. with regard to usability, coverage and colour tone intensity.

Applying / Processing / Assembling

- Apply material evenly and smoothly (paint or roller) to the substrate.
- Use product for preliminary and final coat.
- Allow adequate drying times between layers.

Drying / Hardening

- If the weather conditions are unfavourable (e.g. driving rain, frost, strong sunlight and/or winds), then suitable protection measures must be taken, particularly in the case of freshly coated surfaces.
- The coating is dry to the touch and can be re-treated after approx. 16 hours drying time (at +20 °C and 65% relative humidity).
- Rainproof after approx. 24 hours (at +20 °C and 65% relative humidity).
- Low temperatures and/or high humidity will delay drying, while high temperatures and/or low humidity accelerate it.

Tool cleaning

Clean all tools and equipment with water immediately after use.

Notes

- Observe the leaflet: "Egalisationsanstriche auf Edelputzen" (Colour-balancing paint on finish plaster) from the Industrieverband WerkMörtel e.V.
- Check the colour tone accuracy before treatment, in order to detect tint errors promptly (BFS data sheet 25). Compare with colour sample or reference surfaces.
- Optically related areas must be prepared with material from the same production batch to prevent colour differences.
- The light reflectance value of the final coat in thermal insulation composite systems may not fall below 20.
- Not suitable for horizontal or inclined surface areas exposed to the elements.

Packaging

• 12.5 l/bucket

Storage

- Store in the original, unopened packaging in dry, frost-free conditions.
- Protect against direct sunlight.
- Can be stored for at least 12 months in sealed original container.

Quantity required / Yield

consumption: approx. 0.15 - 0.20 l/m² per application



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Technical Data

Density	1.5 – 1.6 g/cm³
Diffusion-equivalent air layer thickness (s _{D-value)}	< 0.06 m V1 (high)
Water permeability rate	< 0.1 kg/(m²hº.⁵) W3 (low)
Water vapour diffusion resist- ance µ	270 averaged value
Gloss	G3 (matt)
Dry layer thickness	150 μm 100 μm < E3 ≤ 200 μm
Grain size	< 100 μm S1 (fine)

All data are average values that were determined under laboratory conditions according to relevant test standards and application tests. The technical data are based on a double coat. Deviations are possible under practical conditions.

Safety and disposal instructions

Safety

- In the event of contact with eyes or skin, immediately rinse thoroughly with water.
- · Follow further instructions in the safety data sheet.
- VOC content:

EU limit value for this product (product category A/c): 40 g/l

• This product contains 10.7 g/l VOC.

GISCODE

· BSW40 (coating materials, water-based, alkaline)

Disposel

- Dispose of the material in accordance with the official regulations.
- Completely empty and recycle the packaging.

General notes

This information sheet provides only general recommendations. Should you have any queries relating to a specific application, please contact our technical sales advisor or call our hotline: +49 541 601-601. All of the details given are based on our current knowledge and experience and on the assumption that the materials are profession-ally applied and used for their normal purpose. All of the details are non-binding and do not release users from their duty to undertake their own tests to ensure suitability for the intended application. Due to the effects of different weather, processing and construction site conditions, no guarantee can be given for the general validity of all details. We reserve the right to make changes as a result of further development of the product and applications engineering. The general rules for construction engineering, the valid standards and guidelines, and the technical working guidelines must be observed. The publication of this technical data sheet renders all previous editions of this data sheet void. Please obtain the latest information from our website.

