## Trass single layer renovation plaster



#### WTA trass lime renovation plaster for moist masonry with salt content

Renovation plastering mortar R CS II acc. EN 998-1

- WTA certified according to data sheet 2 9 Renovation plasters
- recipe with original tubag trass
- with high sulphate-resistance
- colour: natural white



#### **APPLICATIONS**

- as renovation plaster on rough cast and/or base plaster with high pore content
- for interior and external use

#### **PROPERTIES**

- low-stress hardening characteristics
- mineral
- good workability
- high salt absorbency and salt retention capacity
- water-repellent without affecting the diffusion permeability
- good drying of masonry moisture
- suitable for machine application

#### COMPOSITION

- highly hydraulic trass lime according to DIN EN 459-1
- White cement with high sulphate-resistance according to DIN EN 197-1
- graded stone aggregates in accordance with DIN 13139
- mineral lightweight aggregates according to DIN EN 13055
- additives for regulating and improving workability and product properties

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SUBSTRATE	
Suitable substrates	<ul> <li>All types of masonry</li> <li>primarily historic masonry</li> <li>Concrete</li> </ul>
Properties/tests	<ul> <li>The substrate must be dry, load-bearing, clean, dust-free and free of adhesion-reducing residues, release agents, efflorescence and sintered coatings.</li> <li>For assessing the plaster primer, VOB/C DIN 18350, Section 3, DIN EN 13914-1/13914-2 as well as the plaster standard DIN 18550-1/18550-2 should be observed.</li> <li>The instructions for planning and executing renovation plaster systems according to WTA data sheet 2-9-04 are to be taken into account.</li> </ul>
Pretreatment	<ul> <li>Old plaster must be removed at least 80 to 100 cm above the visible or adjacent damaged zone up to the masonry.</li> <li>Completely remove non-load-bearing plaster, coatings or salt efflorescence.</li> <li>Crumbly masonry joints are to be scraped out approx. 2 - 3 cm deep.</li> <li>Damaged stones must be replaced.</li> <li>Clean masonry thoroughly and remove dust.</li> <li>For sealing scratched out joints and as a masonry mortar, tubag trass-lime mortar is to be used.</li> <li>Highly absorbent substrates should be wetted in good time, days before if need be.</li> <li>To improve adhesion, according to WTA, depending on the substrate quality, plan the application of a cross-linking pre-spray (covering approx. 50 - 60 %) with tubag TSP-VS pre-spray renovation mortar.</li> </ul>

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PROCESSING		
Temperature	■ Do not process or allow to dry out at air, material or substrate temperatures below +5°C, or if there is a risk of exposure to night frost, or at temperatures above +30°C, or in direct sunlight, or on heated up surfaces, and/or in windy conditions.	
Mixing / Preparation / Processing	<ul> <li>Suitable for processing by hand, or with conventional plastering machines.</li> <li>When using plastering machines, no additional equipment (e.g. additional mixers or air-entrained worm casing) needs to be used.</li> <li>When machine-processing: Adjust the amount of water accordingly to obtain a workable consistency.</li> <li>Keep work interruptions to a maximum duration of 15 to 20 minutes.</li> <li>When mixing manually, first place the quantity of water specified in the technical data in a clean container and then sprinkle in dry mortar. Use clean tap water.</li> <li>use a suitable agitator to mix the material until smooth and free of lumps. Leave to rest for a moment and then mix again, adding more water, if required, to achieve the right consistency for applying.</li> <li>Do not mix with other products and/or other substances.</li> </ul>	
Processing	<ul> <li>Apply material evenly on the prepared plaster base and smooth off the fresh plaster surface with a suitable tool to make it perpendicular and flush.</li> <li>Plaster layer thickness: 20 mm</li> <li>Once the surface is sufficiently firm, rough up the whole area thoroughly with a suitable tool, e.g. lattice plane.</li> <li>If the plaster is applied in layers, then allow an intermediate standing time of one day per mm of plaster thickness before applying the next layer.</li> <li>On highly or varyingly absorbent substrates, apply two layers, wet in wet.</li> </ul>	
Processing / Working time	<ul> <li>Approx. 20 minutes at 20°C and 65% relative air humidity</li> <li>Low temperatures prolong the processing time, high temperatures shorten it.</li> <li>Mortar that has already started to harden must never be thinned down with additional water, remixed or applied.</li> </ul>	
Drying / Hardening	■ Protect the fresh mortar from drying out too quickly and from unfavourable weather conditions such as frost, draughts, direct sunlight and direct exposure to driving rain if necessary by hanging with foil.	
Subsequent coating / Suitability for coating	<ul> <li>All our thin layer mineral facing plasters are suitable as finish coats.</li> <li>Once fully dried out and sufficiently hardened, the plaster surface can be painted with vapour diffusion permeable silicate paints.</li> </ul>	
Cleaning the tools	■ Clean all tools and equipment with water immediately after use.	
Notes	<ul> <li>To meet the requirements of the WTA data sheet, the mixing time is to be set so that at least 25 % of air voids are reached in the fresh mortar.</li> <li>Construction rubble close to the renovation site must be removed every day to prevent salt remigration.</li> </ul>	

#### **PACKAGING**

■ 25 kg/sack

### STORAGE

- Store dry and as per instructions.
- lacktriangledown can be stored in sealed original container/bag for at least 6 months from manufacturing date

### QUANTITY REQUIRED / YIELD

■ consumption: approx. 11 kg/m² per 10 mm plaster thickness

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TECHNICAL DATA	
Product type	Renovation plastering mortar R
Category	CSII
Compressive strength	1.5 - 5.0 N/mm²
Grain	0 – 1,2 mm
Water requirement	approx. 9.5 l per 25 kg/sack
Water retention	> 85 %
Fire behaviour	A1 (non-flammable) in accordance with EN 13501
Adhesive tensile strength	≥ 0.08 N/mm²
Set mortar bulk density	$\leq$ 1,0 kg/dm <sup>3</sup>
Capillary water absorption	≥ 0,3 kg/m² after 24 h
Water penetration	< 5 mm
Water vapour permeability μ	< 12
Air void content	> 25 % by vol.
Porosity	> 40 % by vol.
Thermal conductivity $\lambda_{_{10,dry,mat.}}$ for P=50%	≤ 0.25 W/(mK)
Thermal conductivity $\lambda_{_{10,dry,mat.}}$ for P=90%	≤ 0,27 W/(mK)

All data are average values that were determined under laboratory conditions according to relevant test standards and application tests. Deviations are possible under practical conditions.

SAFETY AND DISPOSAL INSTRUCTIONS	
Safety	<ul> <li>This product produces an alkaline reaction when it comes into contact with moisture/water. Therefore ensure that skin and eyes are protected. If it should come into contact with the skin or eyes, rinse them thoroughly with water. See a doctor immediately if it comes into contact with the eyes.</li> <li>Follow further instructions in the safety data sheet.</li> </ul>
GISCODE	■ ZP1 (products containing cement, low-chromate)
Disposal	<ul> <li>Dispose of the material in accordance with the official regulations.</li> <li>Completely empty and recycle the packaging.</li> <li>Dispose of hardened product in accordance with the local regulations. Do not allow to enter the sewer system. Dispose of the hardened product in the same way as concrete waste and slurries. Waste code according to the Ordinance on the European Waste Catalogue depending on the origin: 17 01 01 (concrete) or 10 13 14 (concretewaste and concrete slurries).</li> </ul>

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#### **GENERAL INFORMATION**

This information sheet provides only general recommendations. Should you have any queries relating to a specific application, please contact our technical sales advisor or call our hotline: +49 541 601-601. Since natural raw materials are used, the values and properties described may vary somewhat.WTA renovation plasters are not a substitute for waterproofing in buildings.WTA is the German scientific-technical working group for building preservation and monument conservation (Wissenschaftlich-Technische Arbeitsgemeinschaft für Bauwerkserhaltung und Denkmalpflege e. V.). All of the details given are based on our current knowledge and experience and on the assumption that the materials are professionally applied and used for their normal purpose. All of the details are non-binding and do not release users from their duty to undertake their own tests to ensure suitability for the intended application. Due to the effects of different weather, processing and construction site conditions, no guarantee can be given for the general validity of all details. We reserve the right to make changes as a result of further development of the product and applications engineering. The general rules for construction engineering, the valid standards and guidelines, and the technical working guidelines must be observed. The publication of this technical data sheet renders all previous editions of this data sheet void. Please obtain the latest information from our website.

