

# akurit KGP-H

Lime gypsum adhesive plaster

## single layer felt and smoothing adhesive plaster for manual working

B3/20/2 acc. EN 13279-1

- adhesive-enhanced



## Applications

- for small areas and repairs
- suitable for domestic kitchens and bathrooms
- as repair mortar for refurbishments and restoration of old buildings
- ideal for fitting widows due to rapid curing time
- not suitable for wet rooms, spray-water areas or garages
- for interior use

## Properties

- easy to apply manually
- good workability
- mineral

## Composition

- Gypsum according to DIN EN 13279
- calcium hydroxide in accordance with DIN EN 459-1
- graded stone aggregates in accordance with DIN 13139
- additives for regulating and improving workability and product properties
- additives for improving bonding to the subsurface

## Substrate

### Suitable substrates

- Concrete, lightweight concrete, aerated concrete
- Masonry
- sand-lime bricks

### Condition / Testing

- The subsurface must be even, dry, clean, load-bearing, absorbent and free of adhesion impairing residues, efflorescence and sinter skins.
- For assessing the plaster primer, VOB/C DIN 18350, Section 3, DIN EN 13914-1/13914-2 as well as the plaster standard DIN 18550-1/18550-2 should be observed.
- The residual moisture of concrete substrates is to be determined with the Darr method. It must be no more than 3.0 % by weight.

### Pretreatment

- Pre-treat highly absorbent substrates with AKURIT GAB absorption barrier.
- Prime smooth or poorly absorbent masonry and concrete substrates with AKURIT GBK concrete bond.

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## Processing

### Temperature

- Do not process or allow to dry out at air, material or substrate temperatures below +5°C, or if there is a risk of exposure to night frost, or at temperatures above +30°C, or in direct sunlight, or on heated up surfaces, and/or in windy conditions.

### Mixing / Preparing / Processing

- When mixing manually, first place the quantity of water specified in the technical data in a clean container and then sprinkle in dry mortar. Use clean tap water.
- use a suitable agitator to mix the material until smooth and free of lumps. Leave to rest for a moment and then mix again, adding more water, if required, to achieve the right consistency for applying.
- Do not mix with other products and/or other substances.

### Applying / Processing / Assembling

- Apply material evenly in a thickness of approx. 8 mm and smooth off the fresh plaster surface with a suitable tool to make it perpendicular and flush.
- Minimum plaster layer thickness: 5 mm
- Trim with the trapezoidal batten once the surface has stiffened sufficiently.
- Wait until it has hardened further and sponge off the surface with the sponge float (sponge disk) and plenty of water.
- Finish felting or smoothing the surface after an adequate waiting time.

### Processing time

- Apply mixed fresh mortar within approx. 15-20 minutes.
- Plaster surfaces can be completed within approx. 60 minutes.
- The stated times apply for a temperature of +20°C and relative humidity of 65%.
- Mortar that has already started to harden must never be thinned down with additional water, remixed or applied.

### Drying / Hardening

- Avoid high humidity in enclosed spaces. Increased humidity is to be dissipated by regular direct/cross ventilation after finishing the plastering work.
- The subsequent coating may not be applied until completely dry.

### Subsequent coating / workability

- Additional measures for pretreating the substrate may be necessary, depending on the subsequent coating.
- Suitable as a base plaster beneath ceramic tiles and panels with a weight per unit area of up to 25 kg/m<sup>2</sup>, including adhesive.
- Painting with silicone resin or dispersion paint as a primer and top coat is possible. When coating with a dispersion silicate paint, prime beforehand with a dispersion silicate deep primer.

### Tool cleaning

- Clean all tools and equipment with water immediately after use.

### Notes

- In interior rooms, start up the heating system slowly to increase the room temperature gradually.

## Packaging

- 25 kg/sack

## Storage

- Store sacks appropriately and in dry conditions on pallets.
- If stored in its original packaging, the product will keep for at least 3 months from the date of manufacture.

## Quantity required / Yield

- consumption: approx. 10 kg/m<sup>2</sup> per 10 mm plaster thickness
- yield: app. 25 l fresh mortar per 25-kg-Bag

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## Technical Data

<b>Product type</b>	B3/20/2 according to DIN EN 13279-1
<b>Compressive strength</b>	$\geq 2.0 \text{ N/mm}^2$
<b>Grain</b>	0 – 0,6 mm
<b>Water requirement</b>	approx. 11.25 l per 25 kg/sack
<b>Set mortar bulk density</b>	approx. 1.0 kg/dm <sup>3</sup>
<b>Fire behaviour</b>	A1 (non-flammable) in accordance with EN 13501
<b>Water vapour permeability <math>\mu</math></b>	5/20 (table value EN 1745)
<b>Thermal conductivity</b>	$\leq 0.25 \text{ W/(mK)}$ (table value EN 1745)

All data are average values that were determined under laboratory conditions according to relevant test standards and application tests. Deviations are possible under practical conditions.

## Safety and disposal instructions

### Safety

- This product produces an alkaline reaction when it comes into contact with moisture/water. Therefore ensure that skin and eyes are protected. If it should come into contact with the skin or eyes, rinse them thoroughly with water. See a doctor immediately if it comes into contact with the eyes.
- Follow further instructions in the safety data sheet.

### GISCODE

- No GISCODE available.

### Dispose!

- Dispose of the material in accordance with the official regulations.
- Completely empty and recycle the packaging.

## General notes

This information sheet provides only general recommendations. Should you have any queries relating to a specific application, please contact our technical sales advisor or call our hotline: +49 541 601-601. Since natural raw materials are used, the values and properties described may vary somewhat. All of the details given are based on our current knowledge and experience and on the assumption that the materials are professionally applied and used for their normal purpose. All of the details are non-binding and do not release users from their duty to undertake their own tests to ensure suitability for the intended application. Due to the effects of different weather, processing and construction site conditions, no guarantee can be given for the general validity of all details. We reserve the right to make changes as a result of further development of the product and applications engineering. The general rules for construction engineering, the valid standards and guidelines, and the technical working guidelines must be observed. The publication of this technical data sheet renders all previous editions of this data sheet void. Please obtain the latest information from our website.