B 8

Sprayed concrete / structural concrete



Sprayed concrete according to DIN 18551 / DIN EN 14487

- for pneumatic delivery in dry spraying process
- low rebound

no picture

APPLICATIONS

- for slope and trench stabilisation as well as sealing rock masses
- suitable for all concreting work and as a concrete substitute for static stresses

PROPERTIES

■ exposure classes:

C20/25: XC1 - XC3 C25/30: XC1 - XC4, XA1

C30/37: XC1 - XC4, XD1, XS1, XM1, XA1

C35/45: XC1 - XC4, XD1 - XD3, XS1 - XS3, XM1 - XM2, XA1 C50/60: XC1 - XC4, XD1 - XD3, XS1 - XS3, XM1 - XM2, XA1

- moisture classes according to DIN 1045-2: W0, WF, WA
- good adhesion
- chloride-free
- resistant to frost and thawing salts according to CDF test (exposure class XF1 XF3 on request)
- can be applied in a single layer in thickness of approx. 25 50 mm
- B 8 (C35 / 45 and C50 / 60) and B8S (C35 / 45) for exposure class> XA1 also available as highly sulphate-resistant (SR cement) XA2 and XA3 (XA3 requires additional protection of the concrete, possibly a special report for special solutions)

COMPOSITION

- high-quality binders according to DIN EN 197-1
- quartzitic aggregates (round grain) according to DIN EN 12620
- concrete admixtures according to DIN EN 934-1
- low-chromate

SUBSTRATE

Properties/tests

■ The substrate must be dry, stable, dust-free, frost-free, absorbent, level and sufficiently rough as well as free from efflorescence and release agents such as formwork oil and the like (according to DIN EN 18551).

Pretreatment

■ For concrete repair work, an adhesive tensile strength of ≥ 1.5 N / mm² must be ensured through a suitable pretreatment process, if necessary.

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PROCESSING

Applying

■ In order to achieve a monolithic, homogeneous shotcrete, the thickness should be at least 3 times the largest grain size. The material can be processed with conventional dry spray machines. A homogeneous spray pattern, low rebound and optimal concrete quality is achieved by even circular movements of the spray nozzle at a distance of approx. 1 m and an angle of 90 ° to the wall. After spraying, the fresh concrete must be treated in accordance with DIN 1045 and DIN EN 206-1. The product test must be carried out on site in accordance with DIN EN 14487/14488.

PACKAGING

- 25 kg/sack
- 40 kg/bag
- loose in silo
- 350 kg/big bag
- 1000 kg/big bag

STORAGE

■ Store dry and as per instructions.

QUANTITY REQUIRED / YIELD

■ Solids requirement: approx. 2.2 t/m³

TECHNICAL DATA

Grain	0 – 8 mm
Fire behaviour	A1 (non-flammable) in accordance with EN 13501

All data are average values that were determined under laboratory conditions according to relevant test standards and application tests. Deviations are possible under practical conditions.

SAFETY AND DISPOSAL INSTRUCTIONS

Safety	 This product produces an alkaline reaction when it comes into contact with moisture/water. Therefore ensure that skin and eyes are protected. If it should come into contact with the skin or eyes, rinse them thoroughly with water. See a doctor immediately if it comes into contact with the eyes. Follow further instructions in the safety data sheet.
GISCODE	■ ZP1 (products containing cement, low-chromate)
Disposal	 Completely empty and recycle the packaging. Dispose of hardened product in accordance with the local regulations. Do not allow to enter the sewer system. Dispose of the hardened product in the same way as concrete waste and slurries. Waste code according to the Ordinance on the European Waste Catalogue depending on the origin: 17 01 01 (concrete) or 10 13 14 (concretewaste and concrete slurries).

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GENERAL INFORMATION

This information sheet provides only general recommendations. Should you have any queries relating to a specific application, please contact our technical sales advisor or call our hotline: +49 541 601-601. All of the details given are based on our current knowledge and experience and on the assumption that the materials are professionally applied and used for their normal purpose. All of the details are non-binding and do not release users from their duty to undertake their own tests to ensure suitability for the intended application. Due to the effects of different weather, processing and construction site conditions, no guarantee can be given for the general validity of all details. We reserve the right to make changes as a result of further development of the product and applications engineering. The general rules for construction engineering, the valid standards and guidelines, and the technical working guidelines must be observed. The publication of this technical data sheet renders all previous editions of this data sheet void. Please obtain the latest information from our website.